

## FORK MEASURING COMPANY Vavdi Sr.No. 17, Plot No 55B, Rani Industrial Estate Gondal Road, Rajkot-360002

# **INSTRUCTION MANUAL FOR SMART DIGITAL CALIPER (204-150)**

## **◆ MAINTAINANCE INSTRUCTION**

- 1. Before using the caliper for the first time, wipe the protective membrane with a soft dry cloth (or soaked with cleaning oil).
- 2. Never apply any electric pressure on any part of the caliper for the fear of damaging its chip.



## **◆ TECHNICAL SPECIFICATION**

1.Resolution(mm): 0.005

2.Power: 3.0v button cell

3.Measuring Speed: ≤1m/s

4. Working Conditions: Temperature  $0\sim +40^{\circ}$ C, Humidity<80%. Keep the protective film free from liquid

material.

5. Storage Temperature :  $0\sim$ +60



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#### **◆ FUNCTIONS**

- 1.ON/OFF/O Button—Press this button to turn on power; to set the display at the Zero position in the state of Started Up and press it long to turn off power.
- 2.mm/inch Button-Measuring system conversion between Metric and English.
- 3.Set Button

#### Instruction for presetting:

Press the yellow SET button until the first digit starts to blink. Push until the digit required appears. The number increases with each push. To continue to the next digit simply hold the SET button down until the second digit blinks. The number increases with each push. Simply continue this procedure until the preset value is achieved. The caliper should be locked until presetting is complete.

### **♦ OPERATION INSTRUCTIONS**

- 1.Refer to the Reminders.
- 2.Loosen the Locking Screw and move the slider to check the normally expected functions of the LCD and other function buttons.
- 3. Press ON/OFF button to turn on power.
- 4. Press mm/inch button to select measuring systems.
- 5. Move the slider and set the two outside measuring faces together, then press the ON/OFF/0 button to set the Zero position before normal measurements